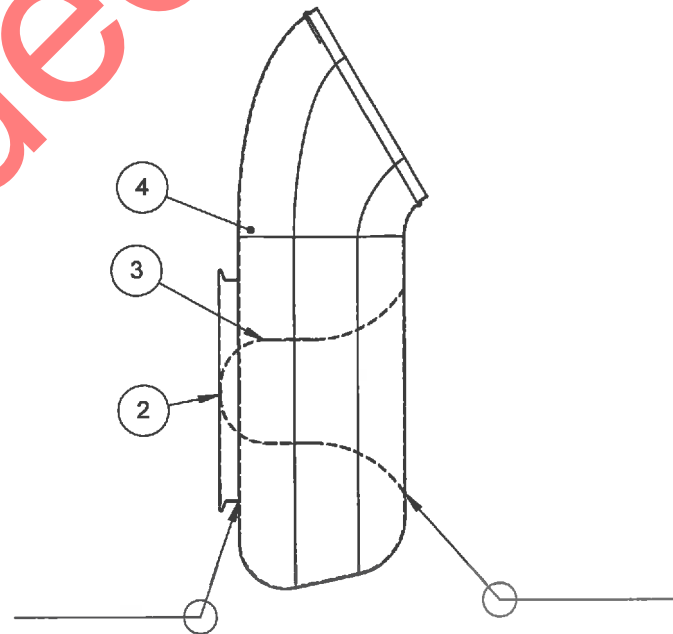
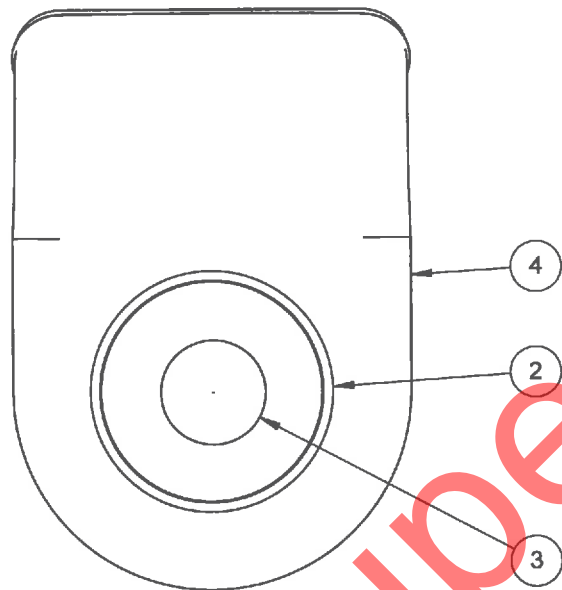
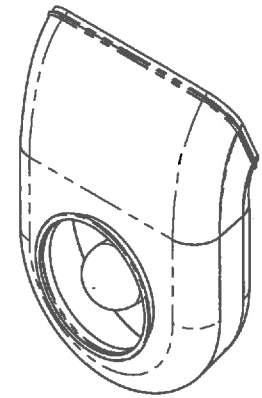


ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	E4313-041	EXHAUST DUCT ASSEMBLY
2	1	E4313-7	FLANGE
3	1	E4313-9	INNER DUCT
4	1	E4313-043	EXHAUST DUCT

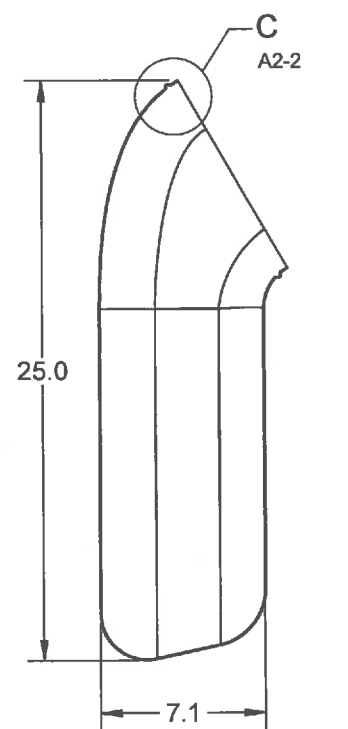


E4313-041 EXHAUST DUCT ASSEMBLY

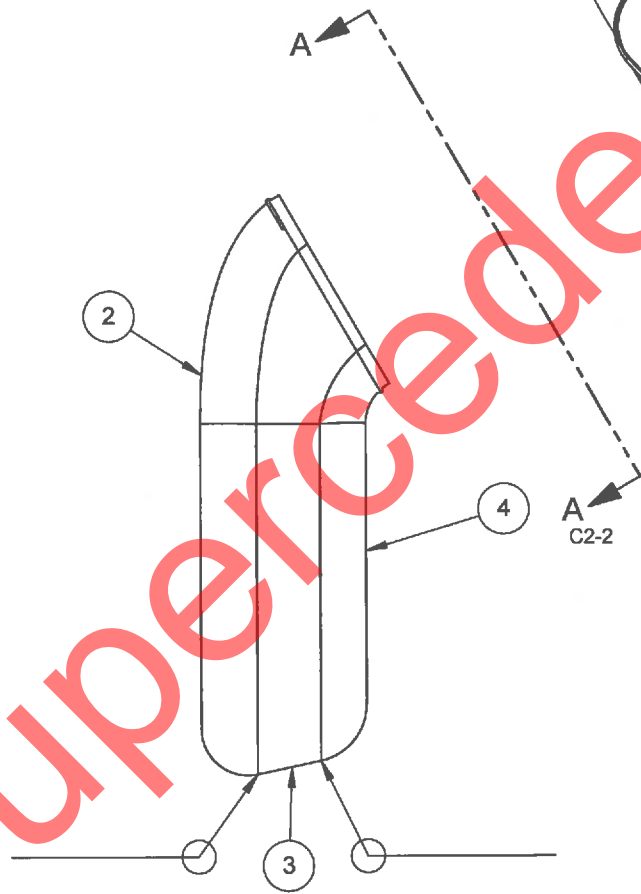
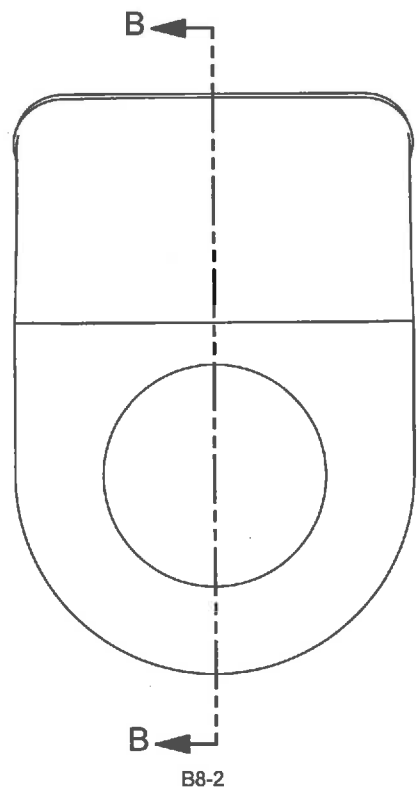
NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 16.39 lbs
8) WELD PER DART QSI 004

A	NEW ISSUE	BY	12.12.03
REV.	DESCRIPTION	BY	DATE
DESIGN		EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	E4313	SHEET 1 OF 7
APPROVED		TITLE	SCALE
DE APPR.		EXHAUST DUCT	NTS
DATE	12.12.03	COPYRIGHT © 2012 BY EAGLE COPTERS LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS LTD.	

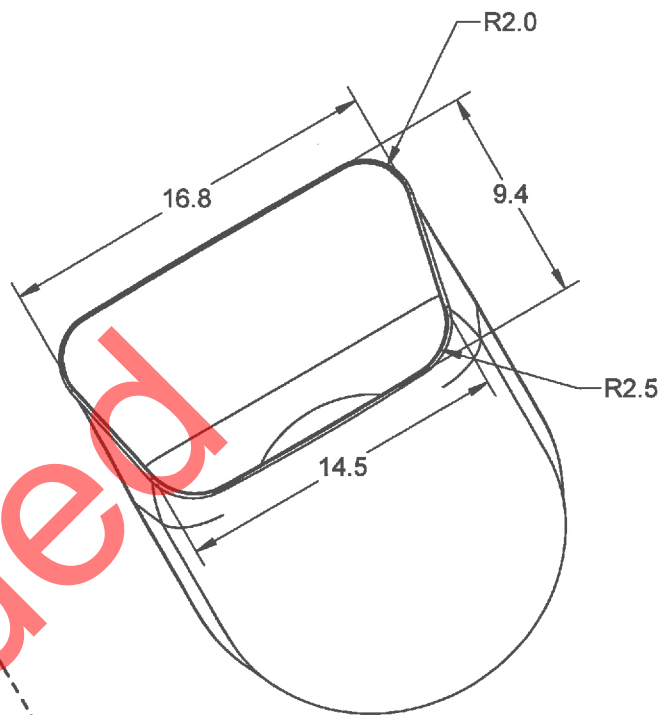
ITEM NO.	QTY. -043	PART NUMBER	DESCRIPTION
1	X	E4313-043	EXHAUST DUCT
2	1	E4313-1	FORWARD FACE
3	1	E4313-3	TRANSITION
4	1	E4313-5	AFT FACE



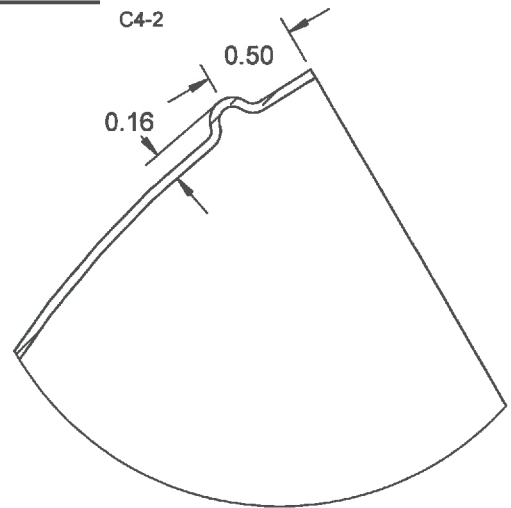
SECTION B-B B6-2



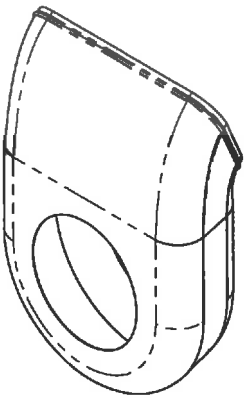
E4313-043 EXHAUST DUCT








VIEW A-A

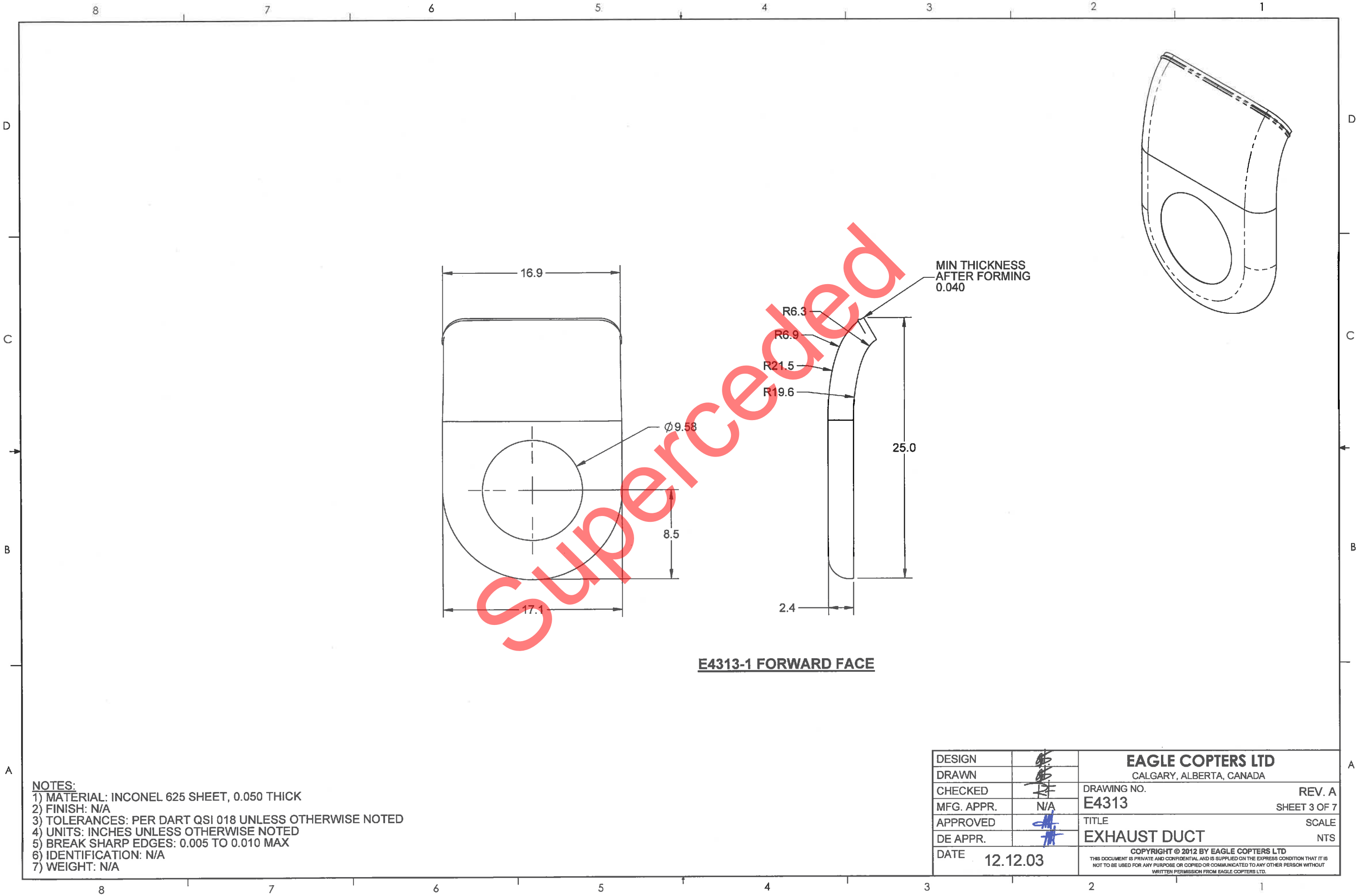


DETAIL C C8-2





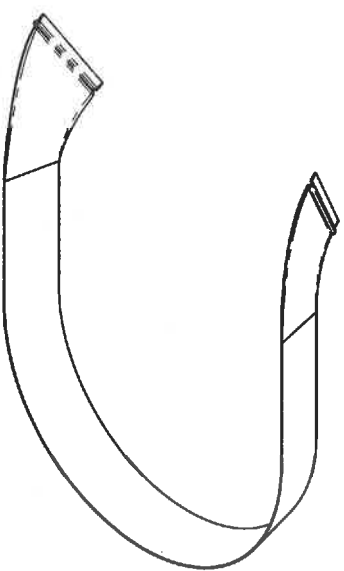
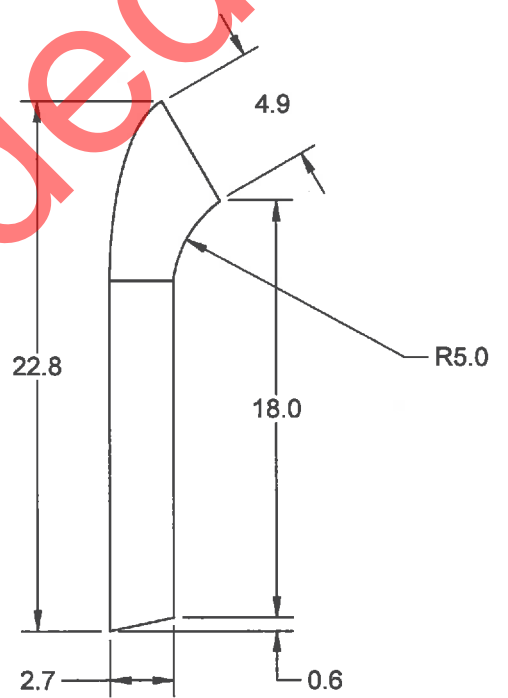
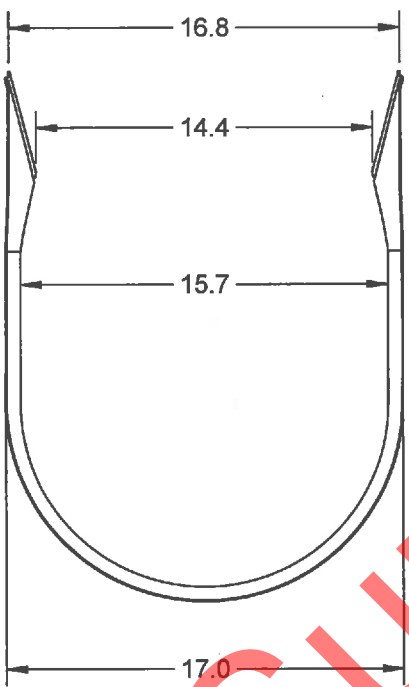
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 13.69 lbs
 - 8) WELD PER DART QSI 004

DESIGN		EAGLE COPTERS LTD	
DRAWN		CALGARY, ALBERTA, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	E4313	SHEET 2 OF 7
APPROVED		TITLE	SCALE
DE APPR.		EXHAUST DUCT	NTS
DATE	12.12.03	COPYRIGHT © 2012 BY EAGLE COPTERS LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS LTD.			



NOTES:
1) MATERIAL: INCONEL 625 SHEET, 0.050 THICK
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: N/A

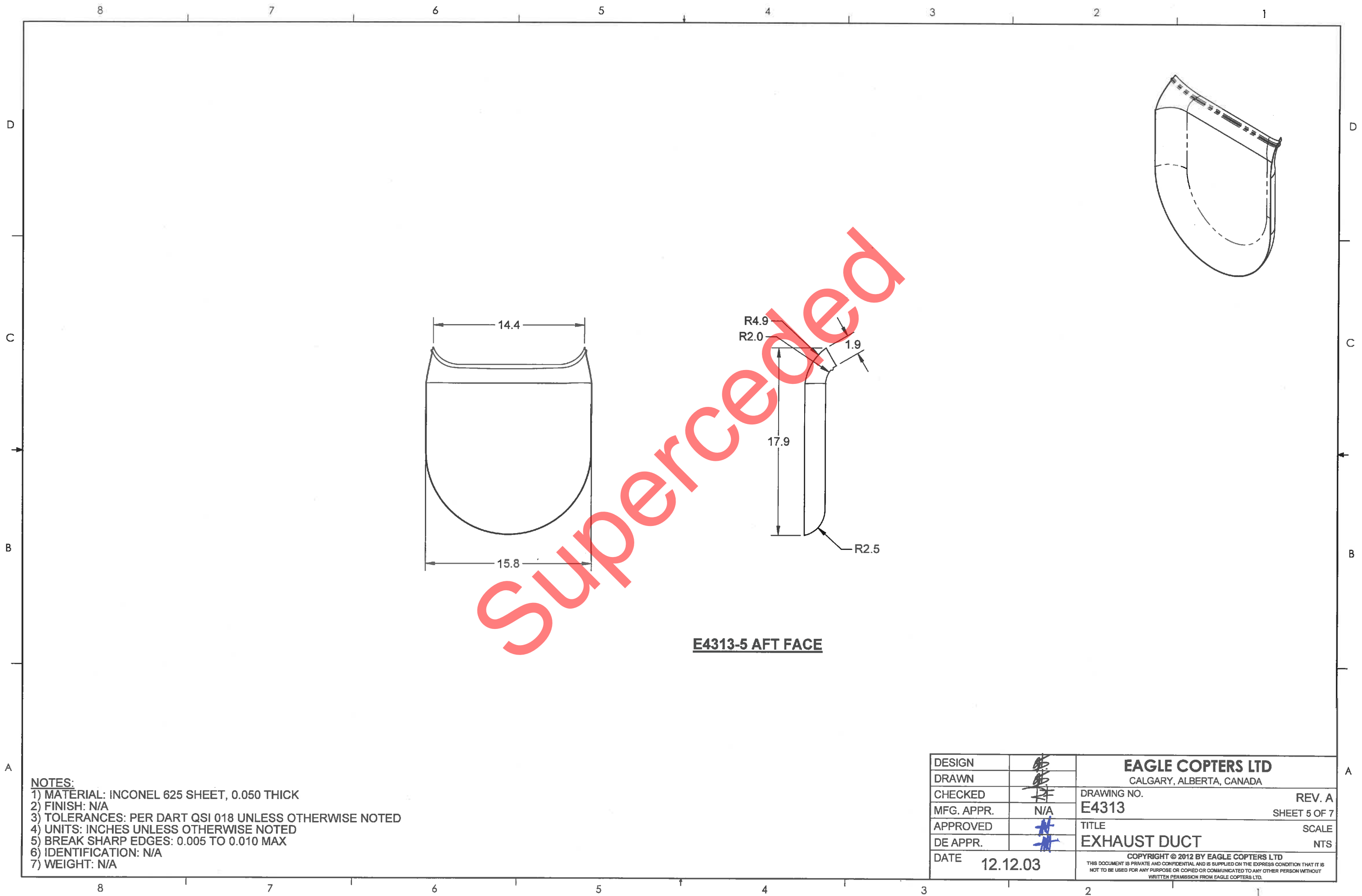
DESIGN		EAGLE COPTERS LTD	
DRAWN		CALGARY, ALBERTA, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	E4313	SHEET 3 OF 7
APPROVED		TITLE	SCALE
DE APPR.		EXHAUST DUCT	NTS
DATE	12.12.03	COPYRIGHT © 2012 BY EAGLE COPTERS LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS LTD.			

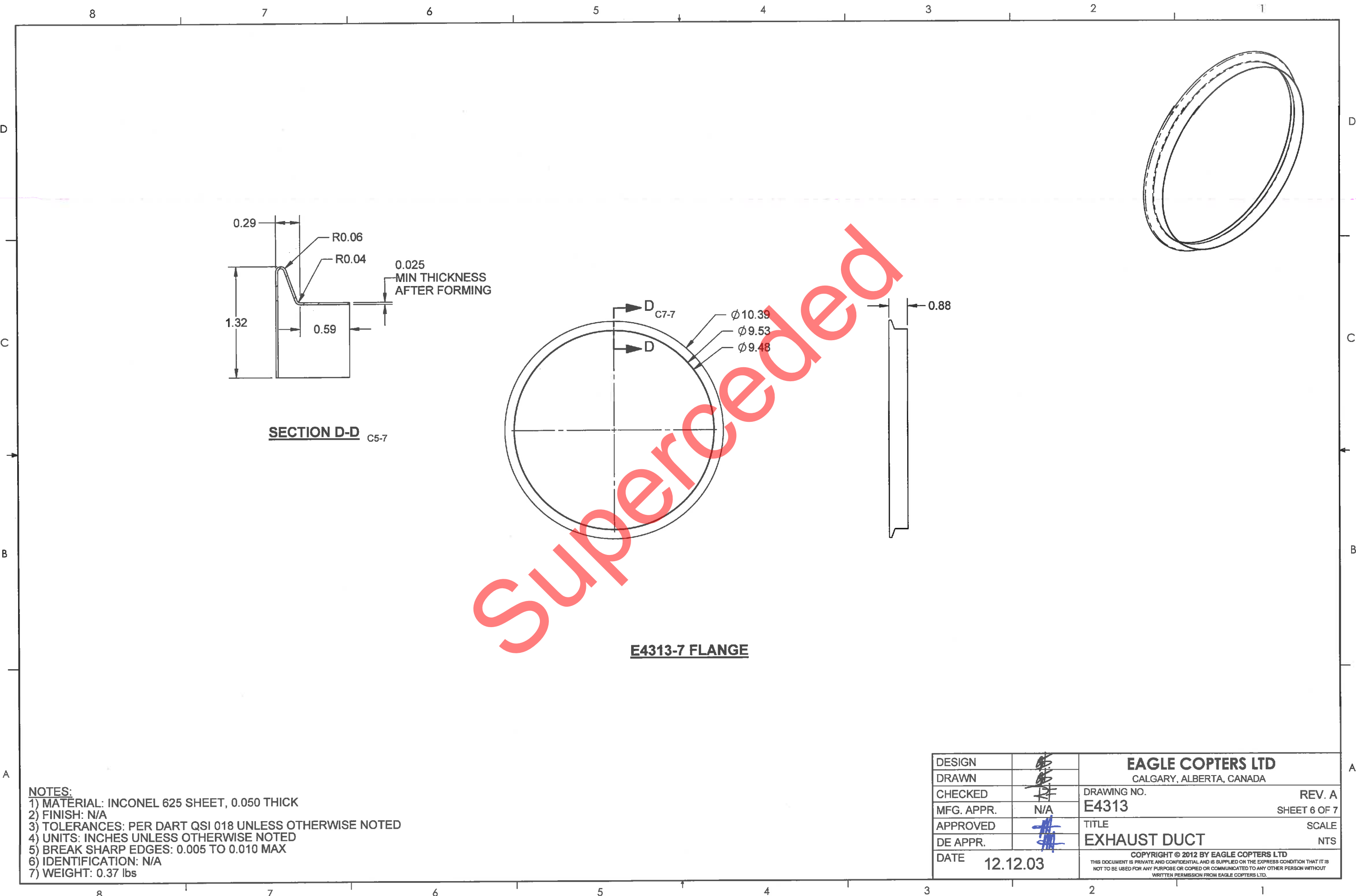


E4313-3 TRANSITION

- NOTES:
- 1) MATERIAL: INCONEL 625 SHEET, 0.050 THICK
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A

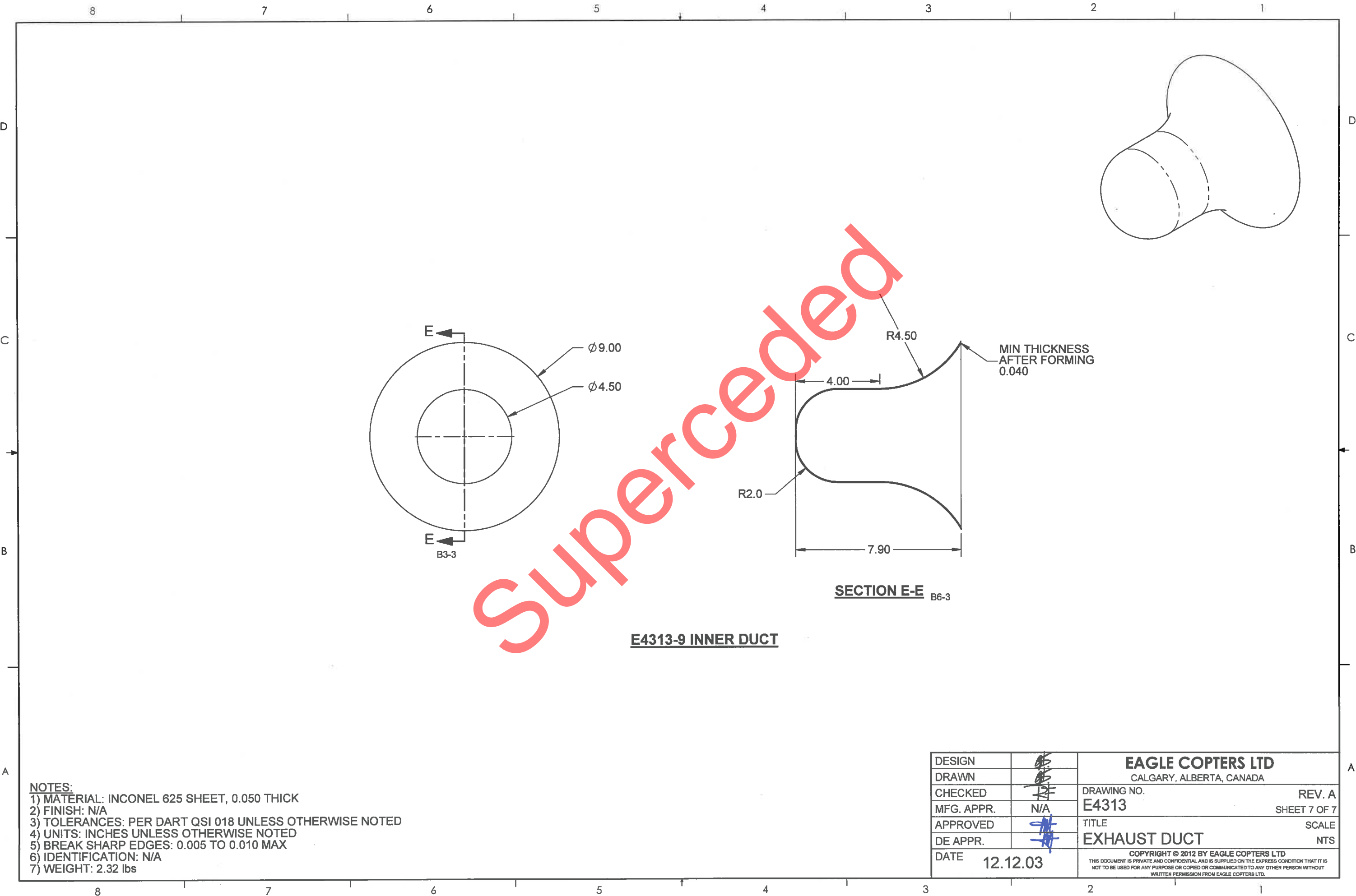
DESIGN		EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	E4313	SHEET 4 OF 7
APPROVED		TITLE	SCALE
DE APPR.		EXHAUST DUCT	NTS
DATE	12.12.03	COPYRIGHT © 2012 BY EAGLE COPTERS LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS LTD.</small>	










NOTES:
1) MATERIAL: INCONEL 625 SHEET, 0.050 THICK
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.37 lbs

DESIGN		EAGLE COPTERS LTD	
DRAWN		CALGARY, ALBERTA, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	E4313	SHEET 6 OF 7
APPROVED		TITLE	SCALE
DE APPR.		EXHAUST DUCT	NTS
DATE	12.12.03	COPYRIGHT © 2012 BY EAGLE COPTERS LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS LTD.	



- NOTES:
- 1) MATERIAL: INCONEL 625 SHEET, 0.050 THICK
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 2.32 lbs

DESIGN		EAGLE COPTERS LTD	
DRAWN		CALGARY, ALBERTA, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	E4313	SHEET 7 OF 7
APPROVED		TITLE	SCALE
DE APPR.		EXHAUST DUCT	NTS
DATE	12.12.03	COPYRIGHT © 2012 BY EAGLE COPTERS LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS LTD.			